



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3272-1
Job Sheet 171552



Part No: D3272-1

Job Qty: 4 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/6/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/5/18	0.00	0.00	Start Up Large Fab-4		2.14.18-2-3
100	Large Fab	4 pcs		2/6/18	0.00	1.86	Large Fab 8		
110	QC	4 pcs		2/6/18	0.00	0.00	QC5		PD 18.02.05
120	Packaging	4 pcs		2/6/18	0.00	0.00	Packaging3 Large Fab		
130	QC21-SA	4 Ea		2/6/18	0.00	0.00	QC21		18-2-5

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr
120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	4 Ea (1 ea)	90-Start up Operation	F162484-2 M.U. 000458

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	4	40	0

Part Specifications

Specifications could not be found.

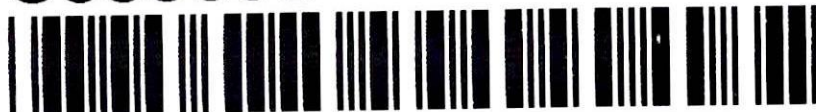
Plex 2/2/18 2:30 PM dart.leroux.jason

DART
AEROSPACE
S038656

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Step

PART NO: D3272-1

Original Serial #: S038656

Revision:

Operation: Start up Operation 02/03/18

Change No:

Job No: 171552

Master Unit 000458



Job No 171552